

For more information and technical assistance contact:

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Marlex[®] HGX-030-01

Polypropylene Homopolymer, Fiber Grade, Low Water Carryover

Applications:

- Woven industrial fabric and bags
- Rope and cordage
- Woven carpet backing
- Woven geotextile fabrics

Agency Information:

- Meets FDA Regulation 21 CFR 177.1520 and is suitable for food packaging applications at temperatures not exceeding 212° F (100°C).

Nominal Physical Properties

Property	English	SI	Method
Density	0.909 g/cc	0.909 g/cc	ASTM D1505
Melt Flow Rate, @ 230°C	3.8 g/10min	3.8 g/10min	ASTM D1238
Tensile Strength at Yield, 50 mm/min	5200 psi	35.8 MPa	ASTM D638
Flexural Modulus, Tangent, 13 mm/min	260,000 psi	1790 MPa	ASTM D790
Unnotched Izod Impact Strength, @ 23°C	No Break	No Break	ASTM D256
Notched Izod Impact Strength, @ 23°C	0.5 ft*lb/in	27 J/m	ASTM D256
Heat Deflection Temperature, @ 0.455 MPa	220 °F	104 °C	ASTM D648
Heat Deflection Temperature, @ 1.82 MPa	150 °F	66 °C	ASTM D648
Shore D Hardness	74	74	ASTM D2240

Physical property testing performed on injection-molded specimens with the exception of density and flexural modulus which were performed on compression-molded specimens.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

MSDS #240590

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Polypropylene Company

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Phillips Sumika Polypropylene Company does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.

EXHIBIT

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